

Singer 71-201

MACHINE NO. 71-201

HISTORICAL COPY
DO NOT REMOVE

*249601	Arm with 24081
8582	" Dowel Pin (2)
241206	" Oil Cup (back)
262130	" " " (front)
748E	" Screw (back) (2)
868E	" " (front) (2)
249602	" Shaft
*24081	" " Bushing (front)
202260	" " " Oil Packing (wick) (2)
249622	" " Flanged Bushing (back)
435ALX	" " " " " Set Screw
1069D	" " Screw
39620	" Side Cover
190D	" " " Screw
249604	" Top Cover (left)
249605	" " " (right)
190D	" " " Screw (3)
262055	Automatic Knife Disengaging Lever
262056	" " " " Bracket
51407AL	" " " " " Screw
974C	" " " " Hinge Screw
1698C	" " " " " " Nut
262057	" " " " Thread Guide
1443F	" " " " " " Screw
249606	Barring Lever
350476F	" " Hinge Screw
249607	" " Spring
1330C	" " " Screw Stud
249842	" Plate (2) (for use with Feed Wheel 249841)

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249801	Barring Plate (first bar), (For use with Feed Wheel 249802)
249804	Barring Plate (second bar) (For use with Feed Wheel 249802)
350229E	Barring Plate Screw (2)
206482	" " " Washer (2)
249610	" Point
191F	" " Screw
249611	" Shaft with 452AIX
201719C	" " Adjusting Lock Nut (2)
249612	" " Guard
208AL	" " " Screw (2)
249613	" Slide
249740	" " Operating Plate (adjustable)
223D	" " " " " Screw (2)
350253C	" " " " Adjusting Screw
1607E	" " " " " Nut
249614	" " " " (stationary)
228D	" " " " " Screw (2)
249615	" " " Rod
249616	" " " " Stud
249619	" " " Stop
704E	" " " Attaching Screw
898C	" " " Screw (adjustable)
452AIX	" " " " " Set Screw
*262101	Bed
249894	" Oil Guard with 249883
249883	" " " Oil Tube (brass)
1235F	" " " Screw

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262102	Belt Guard with 269605
228899	" " Cushion (fibre)
200273D	" " Hinge Screw (2)
203411	" " " " Washer (2)
262141	" " Lock Spring
350680ALX	" " " " Screw (2)
269605	" " " Stud
249853	" Shifter with 350287F
249854	" " Operating Collar with 350329F
350329F	" " " " Set Screw
249855	" " " Rod
350287F	" " " " Set Screw
350287F	" " Set Screw
249856	" " Shaft
249857	" " " Bracket
350288F	" " " " Hinge Screw
249858	" " " " Extension with 51047E
51047E	" " " " " Pinch Screw
158E	" " " " " Screw
23554	" " " " Spring
350338E	" " " " " Screw Stud (lower)
350339E	" " " " " " " (upper)
249860	" " " " Stop
191F	" " " " " Screw
249861	" " " Guide Collar with 237D
2269	" " " " " Position Pin
237D	" " " " " Set Screw
249862	" " " Spring
39882	" " Stop Washer (rawhide)

MACHINE NO. 71-201

249863	Belt Shifter Trip Point
756E	" " " " Screw
249864	" " " Stud
39647	Clamp Arm
625F	" " Adjusting Screw(2)
1547X	" " " " Nut (2)
39584	" " Bracket with 196F
40003	" " " Guide (left)
219F	" " " " " Screw (2)
40004	" " " " (right)
207F	" " " " " Screw (2)
191F	" " " Screw (3)
39541	" " " " Washer (3)
23379	" " Hinge Block
23380	" " " " Pin
196F	" " " " " Set Screw
402D	" " Screw (3)
262103	" Carrier with two 934X
40006	" " Block with 40007 and four 404D
40007	" " " Plate
404D	" " " " Screw
23384	" " Connecting Rod
52C	" " " " Hinge Screw
39591	" " Guide (left)
756D	" " " " Screw (long)
1345D	" " " " " (short)
39645	" " " (right)
1230F	" " " " Screw (2)

MACHINE NO. 71-201

249623	Clamp Carrier Regulator with 240D, 1960 and 39583
1232C	" " " Hinge Screw
1960	" " " Roller and Screw Stud with 1520D
1520D	" " " " " " " Nut
249895	" " " Slide
350076C	" " " Stud (to regulate length of b'hole)
1671C	" " " " Nut
39532	" " " " Sleeve
39583	" " " " Stop
240D	" " " " " Screw
39605	" " " Slide with 1345D, 30591 and two 756D
23392	" " " Guide (left)
23393	" " " " (right)
914F	" " " " Screw (4)
249625	" " " Lever with 1960
23395	" " " " Regulator
23396	" " " " " Cap
223D	" " " " " " Screw (4)
67D	" " " " " Screw
1960	" " " " Roller and Screw Stud with 1520D
1520D	" " " " " " " Nut
7278	" " " " Socket Joint
1234C	" " " Regulating Stud
23397	" " " " " Bushing
1658C	" " " " " Thumb Nut
1256C	" " " Screw (2)
934X	" " Stay Plate Screw
249626	" Check with 249630, 350297E and two 50138F, for 3/8 to 3/4 in. buttonholes

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249627	Clamp Check Clamping Section (left)
249628	" " " " (right)
337E	" " " " Screw
39650	" " Holder (For use with 249629 and 249810)
337E	Clamp Check Holder Adjusting Screw
249749	" " " " " Friction Plate
212D	" " " Hinge Gap Screw
237D	" " " Stop Screw
39715	" " " " " Washer
1296AL	" " Screw (2)
249630	" " Section and Cutting Plate
50138F	" " " " " " Screw
350297E	" " " " " " Support Stud
1296AL	" " Stop Screw
249840	" " Thread Clamping Pressure Spring
350298D	" " " " " " Screw
249629	Clamp Check complete, for 3/8 to 3/4 in. buttonholes, Nos. 219F, 232105, 249626 to 249628, 249719, 249720, 249827, 249828, 249840, 350298D and four 337E
249588	" Lifting Arm
249759	" " " Connection (lower section)
249865	" " " " (upper section)
249866	Clamp Lifting Arm Connection complete, Nos. 704C, 23390, 249759 and 249865
41C	" " " Connection Hinge Screw
1520D	" " " " " " Nut
249867	" " " " Lock
940F	" " " " " Hinge Screw
232065	" " " " " Spring

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201295E	Clamp	Lifting	Arm	Connection	Lock	Spring	Screw	Stud
249805	"	"	"	"	"	"	Stop	Plate
194C	"	"	"	"	"	"	"	Support Stud
249760	"	"	"	"	"	"	Trip	Lever with 690D
690D	"	"	"	"	"	"	"	Pinch Screw
1901	"	"	"	"	"	"	Roller and Screw Stud with	229D and 12424
40016	"	"	"	"	"	"	Roller and Screw Stud	Bracket
157F	"	"	"	"	"	"	"	Screw
39541	"	"	"	"	"	"	"	Bracket
							Screw	Washer
229D	"	"	"	"	"	"	Roller	Cap Screw
12424	"	"	"	"	"	"	"	Washer
704C	"	"	"	"	"	"	Screw	
23390	"	"	"	"	"	"	"	Washer
199D	"	"	"	"	"	"	Screw (2)	
40020	"	Plate						
1235F	"	"	Screw (4)					
23573	"	"	Support					
402D	"	"	"	Screw (2)				
23574	"	Post						
1659F	"	Pressure	Regulating	Thumb	Nut			
23404	"	Spring						
23693	"	"	Bushing					
1294C	"	"	"	Position	Stud			
1550J	"	"	"	"	"	Nut		
262126	Cloth	Plate	(front)					
140091D	"	"	"	Screw (2)				
262105	"	"	(lower)					
1953	"	"	"	Roller and Screw Stud with	1655C	and	37310	

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1655C	Cloth Plate (lower) Roller and Screw Stud Nut
37310	" " " " " " " Washer
262106	" " " " Bearing Plate
393D	" " " " " " Screw (2)
756D	" " " Screw (4)
262144	" " (upper) Mounting Bracket
1300D	" " " " " Screw (2)
232131	" " " " " " Washer (2)
20197	Crank Connecting Rod with 20198, 125044 and two 896AL
* 20198	" " " Cap for 20197
896AL	" " " " Screw
908C	" " " Hinge Screw
201749E	" " " " " Nut
249933	" " " " " Oil Tube (brass)
202423	" " " " " Oiling Wick
125044	" " " Oil Packing (felt)
262121	Cycling Switch Actuating Lever Driving Stud
201732C	" " " " " " Nut
249631	Face Plate
217D	" " Screw (lower)
190D	" " " (upper)
249846	Feed Driving Gear with two 448ALX
249965	" " " (intermediate) with two 457E
40141	" " " " (large) for Stud
249967	" " " " (small) for Stud
249968	" " " " for Swing Bracket
262035	" " " " Bracket
40142	" " " " " Position Lever
350500F	" " " " " " Lever

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262036	Feed Driving Gear (intermediate) Pinion Shaft
262037	" " " " " Collar with two 201026C
201026C	" " " (intermediate) Pinion Shaft Collar
249849	" " " (intermediate) Pinion Shaft Eccentric ^{Set Screw}
249844	" " " (intermediate) Pinion Shaft Eccentric Bushing Position Plate
161D	" " " (intermediate) Pinion Shaft Eccentric Bushing Position Plate Screw
232719	" " " (intermediate) Position Pin
457E	" " " " Set Screw
249971	" " " " Stud
249972	" " " " Swing Bracket
350310D	" " " " " Screw
262038	" " " " " Washer
40025	" " " Position Pin
448ALX	" " " Set Screw
249905	" Hand Ratchet Lever
249906	" " " " Extension Handle
160X	" " " " " Screw
249907	" " " " Pawl with 232382
90D	" " " " " Hinge Screw
250058	" " " " " Spring
232382	" " " " " Pin
1449X	" " " " " Screw
249914	Feed Hand Ratchet Lever complete, Nos. 90D, 160X, 1449X, 249905 to 249907, and 250058
39924	" " " Wheel with 460AL
3012	" " " " Pin
460AL	" " " " Set Screw
249841	Feed Wheel with 249641 and two 220D (180 stitches, 6 bar)

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249802 Feed Wheel with 249641 and two 220D (120 stitches, 6 bar)
Note: Feed Wheel 249802 is furnished with this machine unless
another Feed Wheel is specified on order.

201668E	Feed Wheel Clamping Nut
40140	" " Shaft
457E	" " " Oil Hole Plug Screw
249640	" " Tripping Lever
350237C	" " " " Hinge Screw
1620E	" " " " " Nut
249868	" " " " Point
203C	" " " " " Screw (2)
23435	" " " " Spring
190D	" " " " " Screw
184E	" " " " Stop Screw
249641	" " " Point
220D	" " " " Screw
262112	Hand Starting Lever
262113	" " " Bracket
152D	" " " " Screw
201752X	" " " Lock Nut
262114	" " " Operating Block
*262046	Intermittent Feed Wheel with two 350249E
*262039	" " " Driving Bevel Gear with two 351880
*249644	" " " " " " Bracket
249944	" " " " " " " 249644 with 262039 and 350230C
1396E	" " " Driving Bevel Gear Bracket Screw (2)
350230C	" " " " " " Cap Screw
249645	" " " " " Pinion with two 453AL
40025	" " " " " Pinion Position Pin
453AL	" " " " " Set Screw

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351879	Intermittent Feed Wheel Driving Roller
351880	" " " " " 351879 with 229D 23389 and 262040
229D	" " " Driving Roller Cap Screw
23389	" " " " " " Washer
249934	" " " " " Oiling Felt
249935	" " " " " " Holder
1034F	" " " " " " Screw (2)
262040	" " " " Stud
12546	" " " Position Pin
350249E	" " " " Screw
249646	" " " Shaft
249946	" " " " 249646 with 249674, 262046 and two 12546
23445	Knife, 3/8 inch
23446	" 7/16 inch
23447	" 1/2 inch
23448	" 9/16 inch
23449	" 5/8 inch
Note: Knife 23449 is furnished with this machine unless another knife is specified on order	
23450	Knife, 11/16 inch
23451	" 3/4 inch
23460	" Bar
23461	" " Connecting Link
1239D	" " " " Hinge Cap Screw
1240F	" " " " Screw
23462	" " " Stud with 1319F
1319F	" " " Clamping Screw

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262128	Knife Bar Disengaging Lever with 262058
249657	" " " " Catch with 1963
249658	" " " " " Bracket with 1242D and 238089
238089	" " " " Catch Bracket Position Pin
50416F	" " " " " Hinge Screw
1547X	" " " " " Hinge Screw Nut
1963	" " " " " Roller and Stud
249659	" " " " " Spring
1241D	" " " " " " Screw Stud
23466	" " " " " Tripping Point
249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E, 756E, 23466, 249863 and two 448A1X
448A1X	" " " " Lever Catch Tripping Point Collar Set Screw
175E	" " " " Lever Catch Tripping Point Screw
90F	" " " " " Hinge Screw
262058	" " " " " Screw Stud
249660	" " " " " Spring
1242D	" " " " " " Screw
249661	" " " Driving Lever
350281C	" " " " " Hinge Screw
23681	" " " " " Spring
249662	" " " " " (intermediate)
144D	" " " " " " Cap Screw
23471	" " " " " " Connecting Link
54R	" " " " " " " Hinge Screw
350243C	" " " " " " Hinge Screw Stud
201510E	" " " " " " " " " Nut

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205634	Knife Bar Driving Lever (intermediate) Hinge ScrewStud Washer
1959	" " " " (intermediate) Roller and Screw Stud with 229D and 12424
229D	" " " " (intermediate) Roller Cap Screw
12424	" " " " (intermediate) Roller Cap Screw Washer
249737	" " Spring
249544	" " Stop
249545	" " " Retainer Plate
168D	" " " " " Screw
50615D	" " " " " Screw
39534	" Holder
1243F	" " Guide Stud
1608C	" " " " Nut
157F	" " Screw
1547X	" " " Nut
191F	" Screw
23390	" " Washer
262115	Machine Hinge Bracket (left) with 228899, 262141 and two 350680ALX
262116	" " " (right)
350654ALX	" " " Screw (4)
262117	" " Pin (2)
262118	" Starting Lever Rod Trip Lever
262119	" " " " " " Bracket
350647ALX	" " " " " " Screw
262120	" " " " " " Pin
35057	Needle Bar with 904AL
40148	" " Connecting Link

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1021E	Needle Bar Connecting Link Cap Screw
39601	" " " Stud with 1341C
1341C	" " " " Set Screw
23477	" " Crank with 858AL, 1036AL, 1065AL and 1258AL
1065AL	" " " Position Screw
858AL	" " " Set Screw
23478	" " Frame with 262140
249666	" " " Connection
350254F	" " " " Cap Screw
350251F	" " " " Hinge Screw
1651J	" " " " " " Lock Nut
249667	" " " Driving Gear
262047	" " " " " (intermediate)
249669	" " " " " " Bracket with 1149AL
250397	" " " " " " " Position Pin
129E	" " " " " " " Screw (2)
262131	" " " " " " " Stud with 262132
262132	" " " " " " " Oil Packing (wick)
1149AL	" " " " " " " Set Screw
200068X	" " " " " " Screw (2)
23610	" " " Pitman (hinge screw end)
23609	" " " " (regulator end)
190F	" " " " Adjusting Screw
7071	" " " " " " Washer
23611	Needle Bar Frame Pitman (adjustable) complete, Nos. 23609, 23610, two each 190F and 7071
1042C	" " " Pitman Hinge Screw
1547X	" " " " " " Nut
249673	" " " Regulator
1038C	" " " " Adjusting Screw

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1698C	Needle Bar Frame Regulator Adjusting Screw Nut
7070	" " " " " " Sleeve
39504	" " " " " " Washer
262133	" " " " Hinge Stud with 262134 and 262135
262134	" " " " Hinge Stud Oil Packing (wick)
262135	" " " " " " " Retainer
446ALX	" " " " " " Set Screw
673F	" " " Screw Center
1517D	" " " " " Nut
262122	" Plate
350234D	" " Screw (2)
904AL	" Set Screw
*249674	" Vibrating Gear with two 350249E
12546	" " " Position Pin
350249E	" " " " Screw
39653	Oscillating Rock Shaft
23494	" " " Hinge Pin with 23421
23421	" " " " " Oil Hole Plug (leather)
448ALX	" " " " " Set Screw
262044	" " " Oil Pad
39654	Oscillating Rock Shaft complete, Nos. 23494, 39653 and 262044
39655	" Shaft
262136	" " Bushing (back)
262137	" " " (front)
249931	" " " " Oil Tube (brass)
250451	" " " " " Plate
190D	" " " " " " Screw
249932	" " " " " Support Plate

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39657 Oscillating Shaft Crank
1253C " " " Set Screw
39658 Oscillating Shaft Crank complete, Nos. 1636E, 24050, 39657,
and two 1253C
19448 " " " Slide Block
226J " " " " " Cap Screw
12424 " " " " " " " Washer
1035C " " " " " Screw Stud
1636E " " " " " " " Nut
24050 Oscillating Shaft Crank Slide Block complete, Nos. 226J,
1035C, 12424 and 19448
*249890 Pulley (loose) with 200584D
249891 " " Ball Bearing
249892 " " Bushing
200584D " " Grease Retaining Screw
249893 Pulley (loose, ball bearing) complete, Nos. 249890 to 249892
249702 " (tight) with 454ALX
40025 " " Pin (2)
454ALX " " Set Screw
262914 Sewing Safety Lock
59D " " " Hinge Screw
249947 " " " Pitman (front section)
249948 " " " " (rear section)
914F " " " " Screw
39541 " " " " " Washer
249949 Sewing Safety Lock Pitman complete, Nos. 249947, 249948,
two each 914F and 39541
350235D " " " " Hinge Screw (back)
766D " " " " " " (front)

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249596 Shuttle Race complete, Nos. 907E, 2533, 7326, 39969, 249546,
249593, 249594, two each 399D,
452ALX, 662D, 2532, 249595, 249928
and three 203E

145F " " Screw (2)
591F " TEnsion Regulating Screw
15098 " " Spring
249703 Starting Lever
 \$17AL " " Adjusting Screw
 1520D " " " " Nut
249704 " " Bracket
 8582 " " " Dowel Pin (2)
 123E " " " Screw
 23511 " " Rod
 61F " " " Hinge Screw
262031 " " Safety
 564C " " Screw Center
 58384 " " " " 564C with 1508R (2)
 1508R " " " " Nut
222616 " " Spring
 39675 " " " Collar with two 191F
 191F " " " " Set Screw
202005 " " " Washer
 124C " " Stop Screw
 1518J " " " " Nut
249675 Stitch Regulating Gear, 18 teeth
249677 " " " 20 teeth
249679 " " " 24 teeth
249682 " " " 30 teeth

Note: Regulating Gear 249682 is furnished with this machine
unless another Gear is specified on order

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249725	Stitch Regulating Gear, 36 teeth
249727	" " " 40 teeth
249744	" " " 45 teeth
249923	" " " Disengaging Lever
350337F	" " " " " Hinge Screw
40144	" " " " Slide
40145	" " " " Bracket
158E	" " " " " Screw
95F	" " " " " Operating Screw
99F	" " " " " Screw (2)
201721C	" " " Guide and Lock Nut
262033	" " " Guard
249739	" " " Pin
249912	" " " Spring
249705	Stop Cam with two 202330
249706	" " " Gear
249707	" " " Guard
164D	" " " " Screw (2)
249708	" " " Stud
200522F	" " " " Set Screw
249741	" " Interlocking Rod
249709	" " " " Guide with 1619XC and 350635XC
249950	" " " " " 249709 with 1959
350635XC	" " " " " Set Screw
1619XC	" " " " " " Lock Nut
39988	" " " " " Washer (nylon)
21651	" " " " Spring
913F	" " " " " Regulating Thumb Screw

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23520	Tension (side of Arm) Releaser Shaft
40034	" " " " " " Crank
679C	" " " " " " Ball Screw Stud
1520D	" " " " " " " " " Nut
2269	" " " " " " Pin
1043C	" " " " Screw Stud
350060C	" " " " " " Set Screw
8238	" " " " Spring
249999	Tension (side of Arm) complete, Nos. 1043C, 1560F, 8238, 39652 39950 and two 2102
32012	" (top cover) Disc (2)
1560F	" " " Regulating Thumb Nut
249685	" " " Releaser
1387F	" " " " Guide Screw Stud
1521D	" " " " " " " Nut
249686	" " " " Holder with 201F
999F	" " " " " Hinge Screw
249687	" " " " Rod
40043	" " " " " Collar with 209ALD (2)
200ALD	" " " " " " Set Screw
249800	" " " " " Spring
201F	" " " " Set Screw
32572	" " " Releasing Disc
39633	" " " " Lever
249688	" " " " " Connection
974F	" " " " " " Screw (back)
940F	" " " " " " " (front)
90F	" " " " " Hinge Screw
39635	" " " " " Pin

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350399C	Tension (top cover) Screw Stud
1664E	" " " " " Nut
256185	" " " Spring
39636	" " " Thread Eyelet (double)
217F	" " " " " Screw
262034	" Bracket with 452AL
262123	Tension Bracket with Rod complete, Nos. 1620X, 5989, 10145, 249693, 262034 and 262124
51499D	" " Screw
2455	" Disc
1562X	" Regulating Thumb Nut
418D	" Screw Stud
10141	" Spring
10145	" Thread Guide
5989	Tension complete, Nos. 418D, 1562X, 10141 and two 2455
40035	Thread (lower) Cutting Blade
40036	" " " " Carrier with 40038
40037	" " " " " Lever
32F	" " " " " " Hinge Screw
249534	" " " " " " Spring
1241D	" " " " " " " Screw Stud (2)
435ALX	" " " " " " Stop Screw
1520D	" " " " " " " " Nut
40038	" " " " " Stud
39646	" " " " Friction Plate
228F	" " " " " " Screw (2)
240D	" " " " Screw (2)
249831	" " " Lever
1351C	" " " " Ball Screw

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1520D	Thread (lower)	Cutting Lever	Ball Screw	Nut	
262125	"	"	"	"	Extension
350246C	"	"	"	"	" Hinge Screw
1521D	"	"	"	"	" " Nut
249916	"	"	"	"	" Spring
996E	"	"	"	"	" " Screw Stud
249845	"	"			Pull-off Finger
106C	"	"	"	"	Guide Screw
1350C	"	"	"	"	Hinge Screw
249719	"	(upper)	Clamping	Blade	
249720	"	"	Cutting	Blade	
249826	"	"	"	"	Connecting Rod
350265C	"	"	"	"	" " Hinge Screw
40123	"	"	"	"	" " Latch
40124	"	"	"	"	" " " Block with 237D
40125	"	"	"	"	Connecting Rod Latch Block Plate (adjustable)
217E	"	"	"	"	Connecting Rod Latch Block Plate Screw
2273	"	"	"	"	Connecting Rod Latch Block Position Screw
237D	"	"	"	"	Connecting Rod Latch Block Set Screw
40045	"	"	"	"	Connecting Rod Latch Block Washer (rawhide)
40126	Thread (upper)	Cutting Blade	Connecting Rod	Latch Block	complete, Nos. 217E, 40124 and 40125
39861	"	"	"	"	Connecting Rod Latch Hinge Bracket
39864	"	"	"	"	Connecting Rod Latch Hinge Bracket Plate
201291X	"	"	"	"	Connecting Rod Latch Hinge Bracket Plate Screw

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201296D	Thread	(upper)	Cutting Blade	Connecting Rod Latch Hinge Bracket Screw
7071	"	"	"	"
				Connecting Rod Latch Hinge Bracket Screw Washer
201289C	"	"	"	"
				Connecting Rod Latch Hinge Screw
249691	"	"	"	"
				" " " Lifting Arm
249989	"	"	"	"
				" " " Lifting Arm Spring
249878	"	"	"	"
				Connecting Rod Latch Lifting Arm Stud
1521D	"	"	"	"
				Connecting Rod Latch Lifting Arm Stud Nut
208495	"	"	"	"
				Connecting Rod Latch Lifting Arm Washer
249930	"	"	"	"
				Connecting Rod Latch Lifting Lever
249990	"	"	"	"
				Connecting Rod Latch Lifting Lever Adjusting Plate
206F	"	"	"	"
				Connecting Rod Latch Lifting Lever Adjusting Plate Screw (2)
250491	"	"	"	"
				Connecting Rod Latch Lifting Lever Adjusting Plate Screw Washer
350287F	"	"	"	"
				Connecting Rod Latch Lifting Lever Screw
39541	"	"	"	"
				Connecting Rod Latch Lifting Lever Screw Washer
39862	"	"	"	"
				Connecting Rod Latch Spring
233D	"	"	"	"
				Connecting Rod Latch Spring Screw
23606	"	"	"	"
				" " Spring
249879	"	"	"	"
				" " " Bracket
40047	"	"	"	"
				" " " Collar with 646F
646F	"	"	"	"
				Connecting Rod Spring Collar Set Screw
219F	"	"	"	"
				Screw

MACHINE NO. 71-201

249827	Thread (upper) Cutting Blade Shaft
249828	" " " " " Crank with 906ALX
232105	" " " " " " Pin
906ALX	" " " " " " Set Screw
249873	" " " Lock (lower section)
249874	" " " " (upper section)
90F	" " " " Hinge Screw
203E	" " " " Screw
249875	Thread (upper) Cutting Lock complete, Nos. 249873, 249874 and two 203E
249779	" " End Cutting Block with 175E (adjustable)
175E	" " " " " Set Screw
249780	" " " " Lever
249781	" " " " " Bracket
690D	" " " " " " Screw
50416F	" " " " " Hinge Screw
249882	" " " " " Link
201431C	" " " " " " Hinge Screw (2)
249782	" " " " " " Operating Cam (adjustable) with 249784
249783	" " " " " Lever Operating Cam Position Collar with 450ALX and 453AL
450ALX	" " " " " Lever Operating Cam Position Collar Position Screw
453AL	" " " " " Lever Operating Cam Position Collar Set Screw
249784	" " " " " Lever Operating Cam Position Pin
249785	" " " " " " " Spring
249786	" " " " " " Lever
50416F	" " " " " " " Hinge Screw
262032	" " " " " Spring
237D	" " " " " " Screw

MACHINE NO. 71-201

249692	Thread (upper) Guide
228D	" " " Screw (2)
262124	" Eyelet Rod
452ALX	" " " Set Screw
262059	" Guide (side of Arm) (lower)
1019AL	" " " " " " Set Screw
39711	" Guiding Stud (side of Arm)
460AL	" " " " " " Set Screw
249693	" Leader
1620X	" " Lock Nut
39712	" Retainer Holder with 462AL
1664E	" " " Nut
12400	" " Sleeve
39713	" " Spring
12402	" " Stud
462AL	" " " Set Screw
39714	Thread Retainer complete, Nos. 1664E, 12400, 12402, 39712 and 39713
23523	" Take-up Crank
1036AL	" " " Position Screw
1258AL	" " " Set Screw
23524	" " Lever
350553C	" " " Adjusting Screw
201528F	" " " " " Nut
262042	" " " Link
262139	" " " " Oiling Felt
262138	" " " " Hinge Pin
435ALX	" " " " " " Set Screw
262140	Thread Take-up Lever Oil Packing (wick)

MACHINE NO. 71-201

262043 Thread Take-up Lever complete, Nos. 23524, 201528F, 262042
and 3505530
39652 " " Spring
39950 " " " Regulator with 350060C
446AIX " " " " Set Screw

ACCESSORIES

(FURNISHED BY DEPARTMENT 53)

249803 Gauge for Setting Length of Buttonholes
23445 Knife
23447 "
23451 "
71 x 1 Needles, three each, sizes #14 and #15
23500 Shuttle Bobbin (2)
249677 Stitch Regulating Gear, 20 teeth
249679 " " " 24 teeth
249725 " " " 36 teeth
40035 Thread (lower) Cutting Blade
249719 " (upper) Clamping Blade
249720 " " Cutting Blade